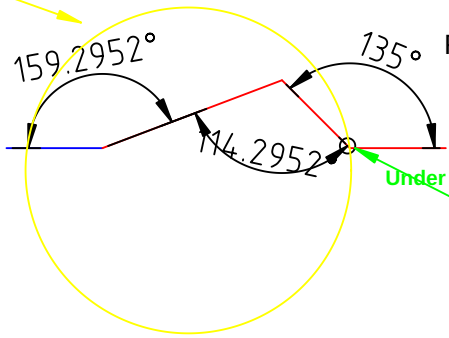


til parallel with foot



FLIP AROUND AGAIN

The last bend was made so that the flange is parallel with the other flange. Aluminum a a 10 degree spring back. I just kept bending until flange was parallel with the other flange

Under foot

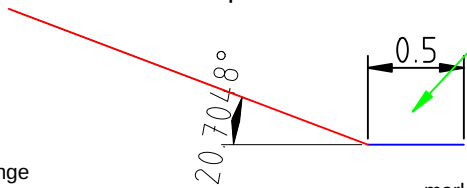
0.488 MARK TO MAKE FLANGE



Under foot

Under foot

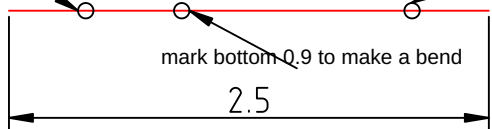
step 1



To get a 21 degree bend the brake has to be moved to 31 degrees because aluminum has a 10 degree spring back.

.488 to make a 0.5 flange

mark top 0.488 to make a 0.5 flange



mark bottom 0.9 to make a bend